





### Mixed Unsortable Plastic Scrap

Mixed unsortable plastic scrap shall contain assorted plastics of multiple grades that are co-extruded, bonded or laminated together which are unsortable into individual grades

Desco's bags are recyclable

Statshield® bags are packaged 100 per package in an oversized shielding bag.

See Shielding Bag Storage at TB-7057.

## STATFREE® ESD ULTRA CLEAR BAG



Meets the required limits of ANSI/ESD S20.20, Packaging standard ANSI/ESD S541, and Static Control Bag standard ANSI/ESD S11.4 Level 5.

# **Specifications:**

| Electrical Properties Surface Resisitance: | Typical Value  | Test Procedures/Method |
|--|--|------------------------|
| (Interior and Exterior)                    | $1 \times 10^4 \text{ to} < 1 \times 10^{11} \text{ ohms}$ | per ANSI/ESD STM11.11  |
| Charge Generation:                         | 2.42.4.23  |                        |
| Teflon                                     | -0.10 (nC/in <sup>2</sup> )                                | Modified Incline Plane |
| Quartz                                     | -0.10 (nC/in <sup>2</sup> )<br>+0.10 (nC/in <sup>2</sup> ) | Modified Incline Plane |

# **Physical Properties:**

| Nominal .0035" (.0889mm) ±10%<br>Nominal -0" / + .125"<br>Nominal ± .125" | MIL-STD-3010, 1003   |
|---|--|
| >90 (%)   | STM D-1003   |
| >8 (lbs/in)   | 375°F, .75 sec 60 psi  |
| >5,300 (MD/TD, psi)   | ASTM D-882   |
| >14 lbs   | MIL-STD-3010, 2065   |
| Not detected  | FTIR   |
| 0.35  | ASTM F-1249  |
|   | Nominal -0" / + .125"<br>Nominal ± .125"<br>>90 (%)<br>>8 (lbs/in)<br>>5,300 (MD/TD, psi)<br>>14 lbs<br>Not detected |

## **Chemical Properties**

Polycarbonate compatible: Contains no Amines, Amides, or N-Octanoic Acid.

Bag is free of amines, N-octanoic acid, silicones and heavy metals.

### ANSI/ESD S541 section 6.1 Inside an EPA

"Packaging used within an EPA (that satisfies the minimum requirements of ANSI/ESD S20.20) shall be:

- Low charge generation
- · Dissipative or conductive materials for intimate contact"

### RoHS 2, REACH, and Conflict Minerals Statement

None of the RoHS 2 restricted materials or REACH (Registration, Evaluation and Authorization of Chemicals) substances of very high concern as of 2017/07/07, or Conflict Minerals are intentionally added in manufacturing this product. Ref: European Union Directive 2011/65/EU and Regulation (EC) No. 1907/2006/CE. See Desco Limited Warranty at Desco.com.

Statshield<sup>®</sup> and Statfree<sup>®</sup> are Registered Trademarks of Desco Industries Inc. See Bag Selection Chart Click <u>HERE</u>.



Made in the United States of America

Specifications and procedures subject to change without notice.

STATFREE® ESD ULTRA CLEAR BAG WITH ZIPPER, .0035" (.0889mm)



DRAWING NUMBER 13880

**DATE:**December 2017