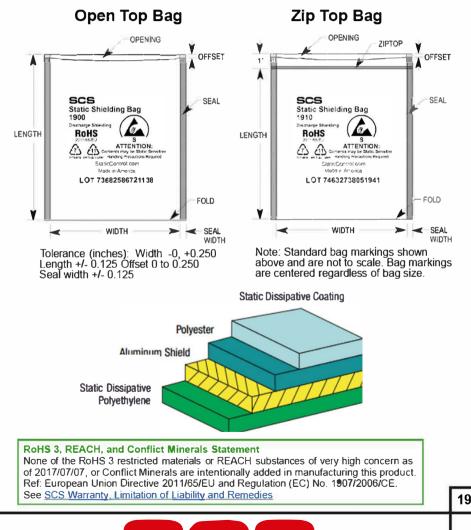
## Static Shielding Bag 1900 / 1910 Series

This transparent metal-in static shielding bag is designed to provide static safe packaging for the shipment and/or storage of ESD sensitive items including outside ESD protected areas. Bags are printed with an ESD protective symbol and a lot code for traceability. Open top (1900) and ZipTop (1910) styles are available. The bags are heat sealable.

SCS Metal-In Static Shielding Bags 1900/1910 are manufactured from a polyester, metal, polyethylene laminate. The polyester dielectric in concert with the metal layer provides discharge shielding. The exterior being static dissipative allows electrostatic charges to be removed when grounded.



Meets ANSI/ESD S20.20, Packaging Standard ANSI/ESD S541, and Static Control Bag ANSI/ESD S11.4 Level 3

Physical	Typical Value	Testing Method	
Tensile Strength	5100 PSI, 35 MPa	ASTM D882	
Puncture Resistance	12 lbs, 53 N	MIL-STD-3010C Method 2065	
Seal Strength	9 lbs, 40 N	ASTM D882	
Thickness	2.8 mils, .071 mm +/-10%	MIL-STD-3010C Method 1003	
Marking Adhesion	Pass	IPC-TM-650 2.4.1	
Transparency	40%	Tobias	
Electrical	Typical Value	Testing Method	
Discharge Shielding	<10 nJ	ANSI/ESD STM11.31	
Surface Resistance - Interior	1x10 <sup>4</sup> to <1x10 <sup>11</sup> ohms	ANSI/ESD STM11.11	
Surface Resistance - Exterior	<1x10 <sup>11</sup> ohms	ANSI/ESD STM11.11	
Cleanliness	Typical Value	Testing Method	
Silicone	Not Detected	FTIR	
Heat Sealing Conditions	Typical Value		
Temperature	375°F, 190°C		
Time	0.5 - 3.5 seconds		
Pressure	30 – 70 PSI, 206 – 482 KPa		

This product is intended for commercial use only. This product is not on the Qualified Product Listing under the Defense Standardization Program.



Specifications and procedures subject to change without notice.

## 1900 / 1910 SERIES METAL-IN STATIC SHIELDING BAG

	DRAWING NUMBER 1900 Series	DATE October 2017
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