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Digital Tachometer/ Elapsed timecounter/ Time width meter/ Flowmeter

Standard input series

Differential input series

DT-501X/DT-501F

Instruction Manual



Thank you for purchasing SHIMPO's Digital Tachometer DT-501X/ DT-501F. For instructions on how to use this product properly and optimally for a long period of time, please be sure to read this manual thoroughly before use.

When you purchase the product with optional equipment: Please refer to the operation manual of the optional equipment.

Before operation, maintenance and inspection, please carefully read this instruction manual and follow it for proper use.

After reading, be sure to store this manual in a safe, convenient place where operators can always refer to it easily.

Safety Requirements

Before operation, maintenance and inspection, please carefully read this instruction manual and follow it for proper use. Please carefully read all information related to this unit and safety, and precautions before use.

This instruction manual categorizes safety precautions as "DANGER", "WARNING", and "CAUTION". Each of them is an important description related to safety. Be sure to observe.



Improper use by neglecting the following precautions may result in the potential for fire, serious injuries, and/or death.



Improper use may result in serious injuries.



Improper use may result in minor injuries or property damage.

Limited Warranty

We are not responsible for damages resulting from negligence through failure to follow the instructions set out in this manual.

We are not responsible for damages resulting from earthquake and/or fire unrelated to us, actions by third parties, or any other accidents, intentional or through customer negligence, as well as from accidents caused by misuse or improper use under abnormal conditions.

For information regarding assurance provisions, please read the attached warranty

CAUTION



Electric Shock.

Be sure to turn the power OFF when wiring as well as inspecting the unit.

Failure to do so could result in electric shock.



DO NOT block the ventilation holes on the side of the main unit. DO NOT put any foreign objects or materials inside the unit through these holes.

Failure to follow this could result in abnormal heat generation and/or malfunctions.



DO NOT touch the unit with wet (or sweaty) hands when inspecting or for wiring.

Failure to do this could result in electric shock.

⚠ Precautions before use

Be sure to use the unit under the specified voltage (AC power specifications: 85 - 264VAC / DC power specifications: 10.8 - 25.2VDC). Inverter power source cannot be used.

Input signal wire

onnection wiring from sensors shall not be kept in the same or parallel conduit or cable as the power source, power or high voltage cables. If you fail to separate the wiring, noise may be superimposed on the signal wire, resulting in malfunctions. Use shielded wire for input power connections with the shortest possible metal conduit.

Terminal

heck that the screws have not come loose due to vibrations after a certain period of time.

Operating environment

Do not install the unit in the following places or conditions.

Places exposed to direct sunlight, or places where the ambient temperature exceeds a range of 0 - 45°C.

Places where the relative humidity percentage exceeds a range of 35 - 85%, or places subject to condensation due to rapid change in humidity.

Places subject to corrosive and/or combustible gases.

Places subject to a large amount of dust, salinity, and/or ferric substance.

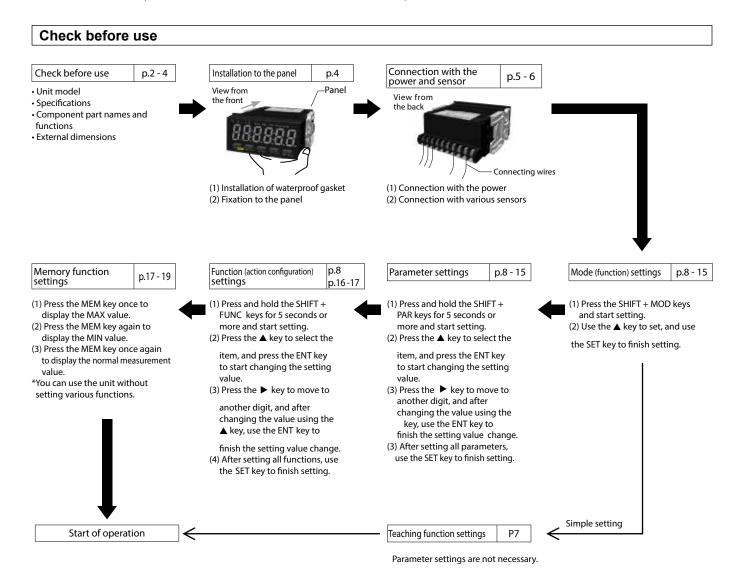
Places susceptible to noise (including static electricity).

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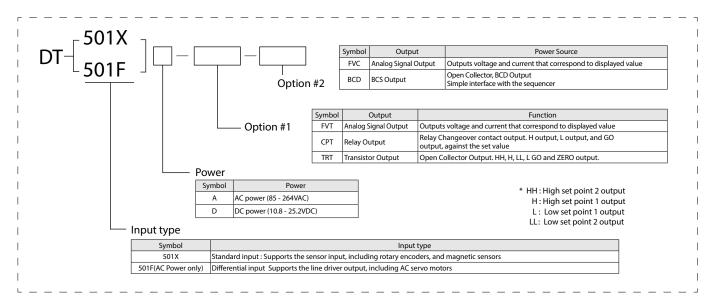
1. Installation to the Start of Operation

This unit is designed for use according to your measurement purposes. Before use, follow the procedures below from installation to the start of operation.



2. Unit Model

Please check the model number of the equipment purchased.



3. Specifications

	Unit model		DT-501X	DT-501F	
	Action mode	Digital tachometer mode	Flowmeter mode	Elapsed timecounter mode	Time width meter mode
Display	Display 1		99999 gits	0:00:00 - 9:59:59 (Hour:Minute:Second / base 60 display)	0:00:00 - 0:59:59 (Hour:Minute:Second / base 60 display)
	Display 2		-	0:00 - (Hour:Minute:Secor	
			With zero supp	ression function	
Deci	mal point position	0 to 5 digits after the decim			-
N	umber indicator		Red 7 segment LED, Letter height	22mm, 6 digits, - display available	
	LED lamp		8 (SIG, LL, L, H, H	H, MAX, MIN, TEA)	
	Operation key		5 SET/SHIFT,MEM/TEACH,	/PARA , /FUNC ,ENT/MODE	
	Input range		0.0067Hz 100kHz		10ms - 3600s
Mea	surement accuracy		±0.008 ±1digit		±0.1 ±1digit
	Filter			kHz, and 0.02kHz using the parame kHz in a magnetic sensor, and its co	
	Display cycle	0.2, 0.5, 1, 2, 5, 10,	15, 30, 60 sec. (changeable in the p	parameter settings)	Dependent on the input signal
Pr	e-scale function			teaching (combination) of display v	
M	emory function		(Switches the display		
Cor	mparator function			set point 2, and low set point 2, and if the high and low set point 1 value	
	Auto zero time	0.1 - 1	50 sec.	0.1 - 36	600 sec.
Pre-a	arithmetic function	Upda	ites the displayed value according t	to the elapsed time after the pulse :	stops.
Te	aching function	Performs scaling automatical	ly by setting the display value with a	certain signal input. (only in the tacho	meter and flowmeter modes)
Ins	ulation resistance		10MΩ or more (a	at DC500V Mega)	
	Voltage proof			more 1min	
Opei	rating temperature		0 - 45°C(No c	ondensation)	
Ор	erating humidity		35 - 85%RH (No	condensation)	
Ope	rating atmosphere	No corrosive gas			
Con	forming standard	RoHS			
Pro	otection function	Front panel: IP66 (or equivalent), Rear terminal block: IP20			
	Casing material	ABS resin			
Ext	ernal dimensions	96 × 48 × 92 (DIN)			
	Weight	Approx. 200g FVT FVC TRT BDC options: + approx. 50g CPT options: + approx. 100g			

^{*}There are the input specifications in addition to the above specifications. For details, refer to p.5 - 6.

4. Component Part Names and Functions

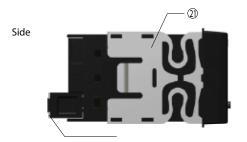


Rear



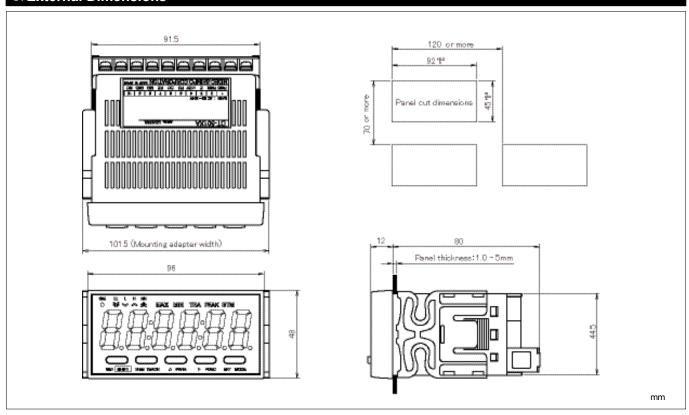
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88881	000000
The Real Property lies	

Nº	Name	Function
	SIG lamp	Lights up when the sensor signal is input
	LL lamp	Lights up when the low set point 2 is judged.
	L lamp	Lights up when the low set point 1 is judged.
	H lamp	Lights up when the high set point 1 is judged.
	HH lamp	Lights up when the high set point 2 is judged.
	MAX amp	Lights up when the maximum value is displayed
	MIN lamp	Lights up when the minimum value is displayed
	TEA lamp	Lights up when the teaching function is set
	PEAK lamp	Not used
	BTM lamp	Not used
	Unit label space	Space for attaching the supplied unit labels
	Main display	Displays the measurement value
	SET/SHIFT key	Finishes the setting in various setting modes
	,	Pressing this key with other keys switches to various setting modes
	MEM/TEACH key	Switches to the memory display
	,	Pressing this key with the SET key goes to the teaching setting mode
	(UP)/PARA key	Changes the selected items in various setting modes, or numerical values Pressing this key with the SET key switches to the parameter setting mode
	(NEXT)/FUNC key	Changes the selected digit in various setting modes Pressing this key with the SET key switches to the function setting mode
	ENT/MODE key	Selects the changed item(s) in various setting modes Pressing this key with the SET key switches to the mode setting mode
	Terminal block	
	Rear panel	
	Terminal block cover	
21)	Mounting adapter	



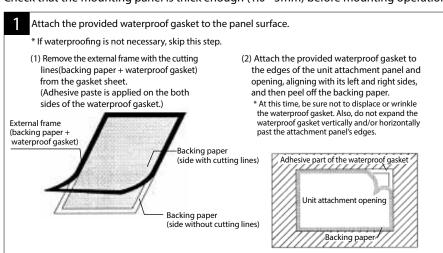
Unit label										
	PS	٤.	cm .			PS	٤.	cm .		FVT
	F 3	h	min	h		гэ	h	min	h	CPT
		kHz	rnm	٤.			kHz	rnm	٤.	TRT
		KIIZ	rpm	min			KIIZ	rpm	min	FVC
::		min	rnc	Hz	h:m:s		min	rnc	Hz	TRC
	sec	min	rps	ПΖ	11.111.5	sec	min	rps	ПZ	BCD
		mm	l	r .	mici	m.	mm	l s	r .	RMT
: 10	h	S	S	min	m:s: 10	h	s	S	min	DRT
		m .		mm				km	mm	SDT
		min	h	min			min	h	min	SDC

5. External Dimensions



6. Installation to the Panel

Mount this unit to the panel according to the following procedures. Check that the mounting panel is thick enough (1.0 - 5mm) before mounting operation.

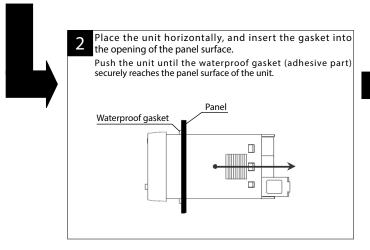


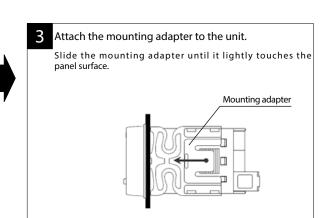


About waterproofing

Front panel: IP66 (or equivalent) Rear terminal block: IP20 (non-waterproof) Do not install the unit in the following places or conditions.

- (1) Places regularly subject directly to water
- (2) Places subject to oil splashes and/or medical supplies
- (3) Places subject to water splashes on the rear or side face(s).
 - * The front panel is IP66 (or equivalent) waterproofed, but if water is splashed on the unit, be sure to wipe it off the unit as soon as possible.





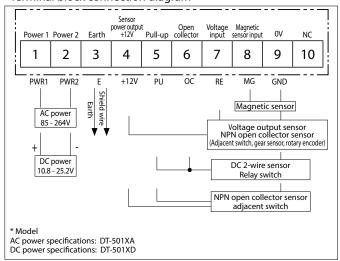
7. Wiring to Power Source and Sensors (DT-501XA/DT-501XD)

Note)

In order to prevent electric shock, be sure to turn the power OFF. Be sure to use the unit under the rated voltage (AC power specifications: 85 - 264VAC / DC power specifications: 10.8 - 25.2VDC). The inverter output (output to connect a motor) cannot be used as power. Connection wiring from sensors shall not be kept in the same or parallel conduit or cable as the power source, power or high voltage cables. If you fail to separate the wiring, noise may be superimposed on the signal wire, resulting in malfunctions. Use shielded wire for input power connections with the shortest possible metal conduit.

For DT-501XA/DT-501XD

• Terminal block connection diagram



Wiring requirements

Use M3 crimp-style terminals with a width of 7 mm or less to connect wires to the terminal block.

After wire connection to the terminal block is completed, be sure to attach the provided terminal block cover.



CAUTION

Be sure to connect the power wires to the 1st and 2nd terminals. Incorrect connection could result in damage and/or burns to the unit.

Input specifications

Item	Description		
Power	AC (DT-501XA)	85 - 264VAC(50/60Hz)
rowei	DC (DT-501XD)	10.8 - 25.2VDC	
Consumption power	10VA		
Sensor power output	DC+12V Max.100mA		
	Open collector (NPN)	input	
	LO input	Load capacity 12mA	or more
Open collector input	LO input	0 - 3V	
	HI input	Leakage current 0.5m	nA or less
	Maximum frequency	100kHz(Minimum pulse w	idth 5micro second
	For no-voltage contact. Short-circuit and to use.		
Contact input	Contact capacity	Voltage 12V, Current 15mA or more	
	Maximum frequency	20Hz(Minimum pulse width 25micro second	
	LO input	0 - 1.5V	
Voltago input	HI input	4.0 - 30V	
Voltage input	Input resistance	10kΩ	
	Maximum frequency	30kHz(Minimum pulse width 17micro second	
	Input resistance	10kΩ	
		1Hz 100Hz	0.3 30Vp-p
Magnetic sensor input	Input voltage	1kHz	1.5 30Vp-p
		10kHz	6 30Vp-p
	Maximum frequency	10kHz(Minimum pulse wid	dth 50micro second

Note) Magnetic sensors cannot be used in the time wide meter mode (mode 3).

Connection list with sensors

The table below shows the sensors and connection terminal No. to be applied according to the input signal type. Check using the connection diagram on the left.

Input signal type	Sensor	Our product model	Connection terminal
Contact signal	Relay switch		5-6-9
Open collector	Adjacent switch	SE-P12-1	4-6-9
	Adjacent switch	SE-P12	
Square wave	Rotary encoder	RE-1- F	4-7-9
	Gear sensor	SE-G2	

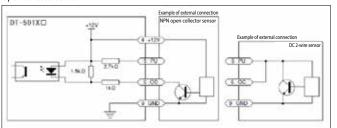
Note 1)

Connect sensor wires to the specified terminals, and be sure to leave theother terminals empty. More than one sensor cannot be connected simultaneously. Note 2)

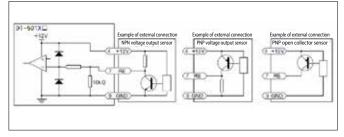
When one sensor is connected to more than one tachometer, supply the power for the sensor from one of them.

Input circuit

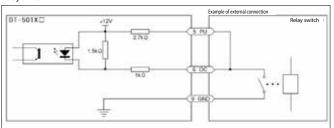
Open collector sensor



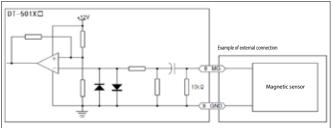
Voltage output sensor



Relay switch



Magnetic sensor



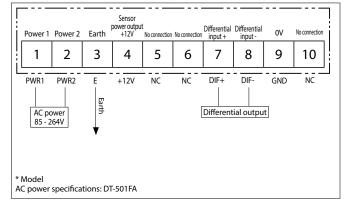
8. Wiring to Power Source and Sensors (DT-501FA)

Note)

In order to prevent electric shock, be sure to turn the power OFF. Be sure to use the unit under the rated voltage (AC power specifications: 85 - 264VAC). The inverter output (output to connect a motor) cannot be used as power. Connection wiring from sensors shall not be kept in the same or parallel conduit or cable as the power source, power or high voltage cables. If you fail to separate the wiring, noise may be superimposed on the signal wire, resulting in malfunctions. Use shielded wire for input power connections with the shortest possible metal conduit.

For DT-501FA

• Terminal block connection diagram



· Terminal block connection diagram

Item	Description			
Power	AC (501FA) 85 - 264VAC(50/60Hz)			
Consumption power	10VA			
Sensor power output	DC+12V Max.100mA			
	Connection to	Differential line driver AM26LS31 etc.		
Differential input	Differential input voltage	DIF+ VDIF		
		V _{DIE} Maximum voltage ±5.5V(15mA)		
		Minimum voltage ±3.0V		
	Maximum frequency	100kHz(Minimum pulse width 5micro second		

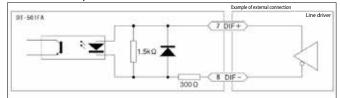
Wiring requirements

Use M3 crimp-style terminals with a width of 7 mm or less to connect wires to the terminal block. After wire connection to the terminal block is completed, be sure to attach the provided terminal block cover.



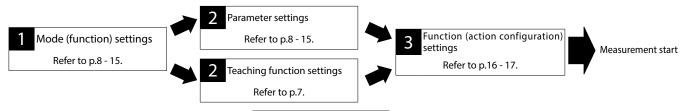
Be sure to connect the power wires to the 1st and 2nd terminals. Incorrect connection could result in damage and/or burns to the unit.

• Line driver input circuit



9. Basic Setting Procedure

Conduct settings as indicated below based on the intended use.



Conduct the comparator function p.17 and memory function settings p.18 if necessary.

This unit requires no complicated calculation, and implements the teaching function which enables optional changes of display values and error compensation. (excluding the elapsed timecounter and time wide meter modes)

10. Keys to be Used for Various Settings and Their Applications

The front panel keys to be used for mode, parameter, and function settings, as well as various settings (teaching function / high and low set point 1 value setting / memory function) are described below.



• Operation during the normal measurement display / memory display

Name	Function
SHIFT key	Pressing this key with other keys switches to various setting modes
MEM key	Switches to the memory display
TEACH key	Pressing and holding this key with the SHIFT key for 5 seconds switches to the teaching setting mode
PARA key	Pressing and holding this key with the SHIFT key for 5 seconds switches to the parameter setting mode
FUNC key	Pressing and holding with the SHIFT key for 5 seconds switches to the function setting mode
MODE key	Pressing and holding this key with the SHIFT key for 5 seconds switches to the parameter setting mode
	SHIFT key MEM key TEACH key PARA key FUNC key

Operation in the various setting modes

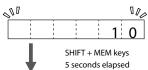
Nº	Name	Function	
	SET key	Setting completion key in various setting modes	
	▲(UP) key	Changes the selected items in various setting modes, or numerical values	
	NEXT) key	Changes the selected digit in various setting modes	
	ENT key	Selects the changed item in various setting modes	

11. Teaching Function Settings

When you can check (measure) the actual revolution speed, the following simple method (teaching function) can be used. The teaching function requires no complicated calculation.

The teaching function is supported only in mode 1 and mode 4. Mode 2 and mode 3 have no teaching function.

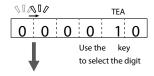
Setting method



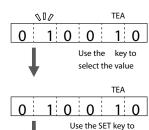
When you press the SHIFT + MEM keys simultaneously during the normal measurement display, the main display blinks.

(TEA lamp lights up)

Teaching function setting mode



The measurement value which was displayed before is displayed in the main display. In the initial status, the digit on the left blinks. Because the value in the blinking digit can be changed, use the ▶ key to select the digit in which you want to change the value. Every time you press the ▶ key, the digit blinks in the order of "1st digit", "2nd digit", ... "6th digit", and "decimal point", then back to "1st digit".



After selecting the digit you want to change, use the \blacktriangle key to change the value (0 - 9). When you select the decimal point, use the \blacktriangle key to change the decimal point position.

The teaching setting result is reflected, and the display returns to the normal measurement display.

Returns to the normal measurement display

finish the setting



Teaching function details

· Mode 1

The teaching function can be used to automatically change the value of parameter items (P2, P3), and calculate the present measurement value from the teaching setting value as below.

During normal display				
External input pulse (H	External input pulse (Hz) A			
	P1 Pulse count per revolution			
Parameter setting	P2 Setting revolution speed	_		
value	ue (detection section)			
	P3 Value to be displayed	D		
Display calculation formula {(A/B) * 60 } * (D/C)				

When the teaching function is executed			
Input pulse (Hz) in th	A		
Teaching function se	tting value	F	
	P1 Pulse count per revolution	В	
Parameter setting	P2 Setting revolution speed	C = A * 60(Hz)/ B	
value	(detection section)	C = A 00(112)/ B	
	P3 Value to be displayed	D = F	
Display calculation formula	{ (A/B) * 60 } * (D/C)		

When the input revolution speed is outside the input revolution speed range, "EE-2" is displayed, and the teaching function cannot be used.

Input revolution speed range: 1rpm Input revolution speed* 99999rpm

*Input revolution speed = A × 60(Hz) / B

· Mode 4

The teaching function can be used to automatically change the value of parameter items (P3, P4), and calculate the present measurement value from the teaching setting value as below.

Mode 4 Display value calculation					
External input pulse (Hz)					
D		Number of blades per revolution	В		
Parameter setting value	P2	Capacity per sensor blade	С		
value	P3	Scaling	D		
	P4	Decimal point display	Е		
Display calculation formula	A*B *C*D				

Mode 4 Display value calculation					
Input pulse (Hz) in th	e teac	A			
Teaching function se	tting	F			
Parameter setting	P1	Number of blade per revolution	В		
value	P2	Capacity per sensor blade	С		
value	P3	Scaling	D = F/ (A * B * C)		
	P4	Decimal point display	Decimal point position of E = F		
Display calculation formula	A *	B *C*D			

When the input frequency is outside the input frequency range, "EE-2" is displayed, and the teaching function cannot be used.

Input frequency range: 1Hz A 99999Hz

^{*} The P2 calculation value is maintained by rounding off fractions after the decimal point.

Depending on input and teaching setting values, the teaching setting value for the input at the time might not be displayed.

^{*}The P3 scaling value maintains values after decimal point up to 7 digits inside. Note that because the number of digits after decimal point that can be maintained in the parameter setting is up to 5, values in 5 digits or more after decimal point will be rounded off when you enter the value in the parameter setting.

^{*} If the P3 calculation value exceeds 999999, the P3 value will be forced to be "9999999".

12. About Mode

DT-501X/DT-501F have five modes (functions) which can be selected according to the measurement purpose.

Mode No.	Mode description	Details	Page No. for the setting method
1	Digital Tachometer Mode*	Digital tachometer / used as speedmeter Displays the proportional value to the input	p.8 - 9
2	Elapsed Timecounter Mode	Used as the elapsed time display in a certain period Displays the inversely proportional value to the input	p.10 - 11
3	Time Width Meter Mode	Measures time for the period when the signal is ON (or OFF) and displays it	p.12 - 13
4	Flowmeter Mode	Displays the instantaneous flow amount	p.14 - 15
99	Test Mode	Executes the self diagnosis	p.19

^{*} The mode 1 (digital tachometer mode) is set in the factory setting.



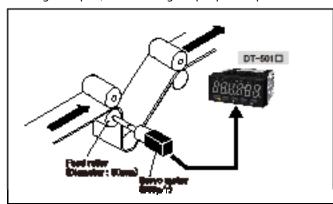
For the lists of parameters and functions to be set in each mode, refer to pages 20 and 21.

13. Setting Methoden You Select Mode 1 (Digital Tachometer Mode) for Measurement

Digital tachometer mode

Set each setting item for mode and parameter according to the following procedures. (For the setting method of functions, refer to pages 16 and 17.)

Setting example (for measuring the peripheral speed of the roller)



As in the figure on the left, the rotary encoder is connected to the feed roller via coupling in the paper manufacturing process. To display the peripheral speed (m/min.) of the feed roller in DT-501under the following conditions:

[Conditions]

Servo motor (pulse input)

Diameter of the feed roller

Peripheral speed of the roller diameter of 90mm 0.09m×3.14)×500rpm 141.3m/min

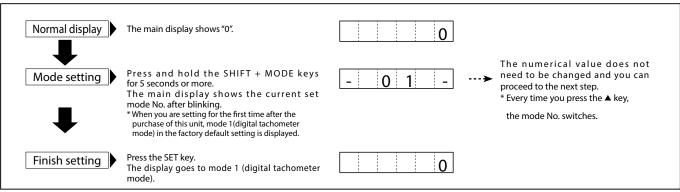
Circumference of the roller speed*

*Suppose that the revolution speed in the detection section is 500rpm because the revolution speed is not instructed.

Setting method

(1) Mode

• When you select mode 1 (digital tachometer mode) for measurement (The digital tachometer mode is set in the factory setting.)



 $Note)\ If you change\ the mode\ settings, each\ parameter\ and\ function\ setting\ value\ will\ return\ to\ the\ factory\ default\ setting\ value.$

(2) Parameter

• Parameter setting items in mode 1 (digital tachometer mode) nd numerical values to be set according to the above example

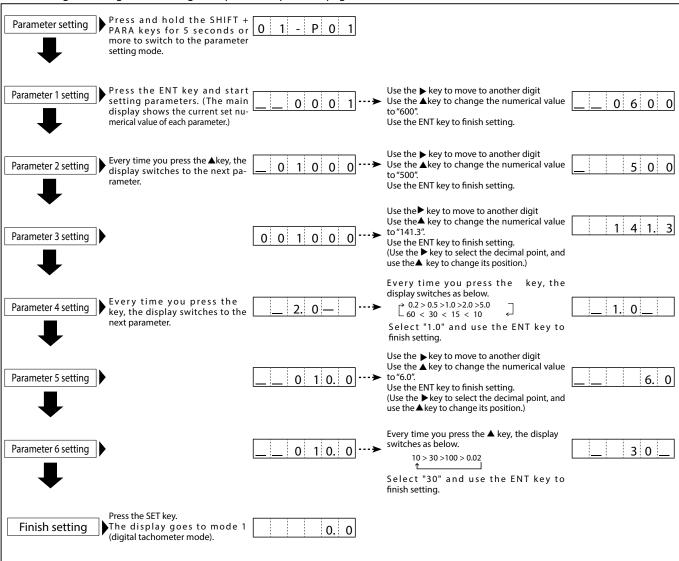
No	Cotting itom	Catting range	Default setting value		Numerical value to be set according to the above example	
No. Setting item Setting range Display Description Num		Numerical value to be set according to the above example				
P1	Pulse count per revolution	1 - 9999p/r	0001	1p/r	600p/r	Enter the pulse count of the rotary encoder.
1 2/	Revolution speed in the detection section	1 - 99999rpm	_01000	1000rpm	500rpm	Enter some numerical value as the revolution speed is not instructed.
P3	Value to be displayed (with decimal point)	0.00001 - 999999	001000	1000	141.3	Refer to the above "Setting example".
P4	Display cycle	0.2/0.5/1.0/2.0/ 5.0/10/15/30/60 sec.	_1.0_	1 sec.	1 sec.	Measure using the default setting value as no special instruction is provided.
P5	Auto zero time	0.1 - 150 sec.	006.0	6.0 sec.	6 sec.	Measure using the default setting value as no special instruction is provided.
P6	Input filter	10/30/100/0.02kHz	10	10kHz	30kHz	As the rotary encoder is used as a sensor, select "30".

 $[\]ensuremath{^*}$ For the description about the parameter functions, refer to page 20.

Mode 1 (digital tachometer mode) Display value calculation equation

Mode 1 Display value calculation						
External input pulse (Hz)						
Parameter setting	P1	Pulse count per revolution	В			
	P2	Revolution speed in the detection section(rpm)	С			
	Р3	Value to be displayed	D			
Fauation	(A	/B) * 60) * (D/C)				

• Start setting according to the setting example on the previous page.



^{*}If you enter a value outside the setting range, all the input values will blink, which indicates the setting is disabled. When this occurs, you cannot switch to other displays until you enter a value within the setting range.

(3) Function (For the setting method, refer to pages 16 and 17.)

• Function setting item in mode 1 (digital tachometer mode)

No.	Setting item	Setting range	Input range	Default value
F1	High set point 1 value	Sets the high set point 1 value	000000 - 999999	0
F2	Low set point 1 value	Sets the high set point 1 value	000000 - 999999	0
F3	High set point 2 value	Sets the high set point 2 value	000000 - 999999	0
F4	Low set point 2 value	Sets the low set point 2 value	000000 - 999999	0
	Hysteresis of the high and low set point 1 values	Sets the hysteresis of the high and low set point 1 values	0 - 99	0
l Fn	Judgment output timer at startup	Sets the time when the comparator judgment is output at startup	0 - 99 sec.	0 sec.
F7	Minimum revolution speed	Sets the revolution speed to be displayed as zero	000000 - 999999	0
l F8	Frequency of the moving average	Used when variation of the revolution speed is large and a stable display cannot be attained	0(disabled)/1(3 times)/2(10 times)	0(disabled)
F9	Pre-arithmetic function	Promptly performs the deceleration display when the signal is lost	0(disabled)/1(enabled)	0(disabled)

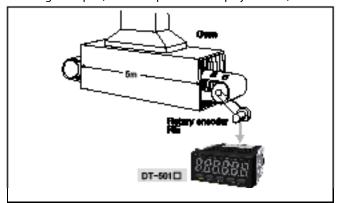
^{*} For the description of functions, refer to pages 21 and 22.

14. Setting Method: n You Select Mode 2 (Elapsed Timecounter Mode) for Measurement

Elapsed timecounter mode

Set each setting item for mode and parameter according to the following procedures. (For the setting method of functions, refer to pages 16 and 17.)

Setting example (for the elapsed time display of oven)



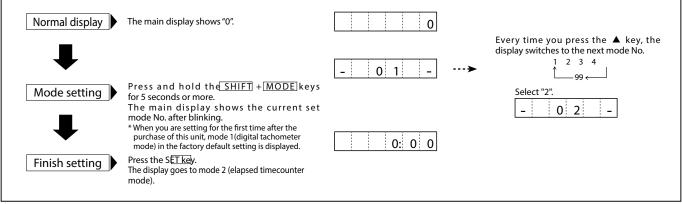
As in the figure on the left, bread passes through the oven in a bread factory. The rotary encoder is attached to the motor of the conveyor belt. To display the time at which the bread passes through the oven in DT-501, do so under the following conditions:

[Conditions]

Revolution speed of the rotary encoder 1200rpm(rotary encoder 60p/r Speed of the conveyor belt 2.8m/min Length of the oven 5m Passing time through the oven

5m÷2.8m/min 1.786 minutes Approx. 1 minute 47 seconds

- Setting method
- (1) Mode
- Set the mode 2 (elapsed timecounter mode).



Note) If you change the mode settings, each parameter, function, and high and low set point 1 setting value will return to the factory default setting value.

(2) Parameter

• Parameter setting items in mode 2 (elapsed timecounter mode) and numerical values to be set according to the above example.

No.		Setting item	Catting range	ng range Default setting value Display Description		Numerical value to be set asserting to the above example	
INO.		setting item	Setting range			Numerical value to be set according to the above example	
P1	Pulse count p	er revolution	1 - 9999p/r	0001	1p/r	60p/r	Enter the pulse count of the rotary encoder.
P2	Revolution sp section	eed in the detection	1000 - 99999rpm	_01000	1000rpm	1200rpm	Enter the revolution speed of the rotary encoder.
P3	Value to be	Hour:Minute:Second display system	0:00:01 - 9:59:59	_010:00	10:00 sec.	Hour:Minute:Second display system	Refer to the above "Setting example".
	displayed	Second display system	0:01 - 999:99			0:01:47	
P4	Display cycle		0.2/0.5/1.0/2.0/ 5.0/10/15/30/60 sec.	_1.0_	1 sec.	1 sec.	Measure using the default setting value as no special instruction is provided.
P5	Auto zero time		0.1 - 150 sec.	006.0	6.0 sec.	6 sec.	Measure using the default setting value as no special instruction is provided.
P6	Input filter		10/30/100/0.02kHz	_ 10_	10kHz	30kHz	As the rotary encoder is used as a sensor, select "30".

^{*} For the description about the parameter functions, refer to page 20.

Mode 2 (elapsed timecounter mode) Display value calculation equation

Mode 2 Display value calculation							
External input pulse (Hz) A							
Parameter setting	P1	Pulse count per revolution	В				
	P2	Revolution speed in the detection section(rpm)	С				
	Р3	Value to be displayed	D				
Equation	1/	(((A/B) * 60)/C)) * D					

Start setting according to the setting example on the previous page.

Normal display	The main display shows "0:00".	0: 0 0		
To the parameter settings	Press and hold the SHIFT + PARA keys for 5 seconds or more to switch to the parameter setting mode.	0 2 - P 0 1		
Parameter 1 setting	Press the ENT key and start setting parameters. (The main display shows the current set numerical value of each parameter.) Every time you press the key, the display switches to the	0001>	Use the ▶key to move to another digit Use the ▲key to change the numerical value to "60". Use the ENT key to finish setting.	0 0 6 0
Parameter 2 setting	next parameter.	0 1 0 0 0>	Use the ▶ key to move to another digit Use the ▲key to change the numerical value to "1200". Use the ENT key to finish setting.	1 2 0 0
Parameter 3 setting	•	0 1 0: 0 0>	Use the ▶ key to move to another digit Use the ▲ key to change the numerical value to "0:01:47". Use the ENT key to finish setting. To switch the Hour:Minute:Second display (0:10:00) and Second display (10:00), use the ▲ key with ":" selected by the ▶ key.	0: 0 1: 4 7
Parameter 4 setting	•	2. 0	Every time you press the key, the display switches as below.	1. 0
Parameter 5 setting		0 1 0. 0>	Use the ▶ key to move to another digit Use the ▲ key to change the numerical value to "6.0". Use the ENT key to finish setting. (Use the ▶ key to select the decimal point, and use the ▲ key to change its position.)	6. 0
Parameter 6 setting		1 0>	Every time you press the key, the display switches as below. 10 30 100 0.02 Select "30" and use the ENT key to finish setting.	3_0
Finish setting	Press the SET key. The display goes to mode 2 (elapsed timecounter mode).	0: 0 0: 0 0		

(3) Function (For the setting method, refer to pages 16 and 17.)

• Function setting item in mode 2 (elapsed timecounter mode)

No.	Setting item	Description	Input range	Default setting
F1	High set point 1 value	Sets the high set point 1 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
[[High set point i value	Sets the high set point 1 value (Second display system)	0:00 - 999:99	0:00
E2	Low set point 1 value	Sets the low set point 1 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display
L FZ	Low set point 1 value	Sets the low set point 1 value (Second display system)	0:00 - 999:99	0:00
F3	High set point 2 value	Sets the high set point 2 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display
гэ	High set point 2 value	Sets the high set point 2 value (Second display system)	0:00 - 999:99	0:00
ΕA	Low set point 2 value	Sets the low set point 2 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display
	Low set point 2 value	Sets the low set point 2 value (Second display system)	0:00 - 999:99	0:00
E5	Hysteresis of the high	Sets the hysteresis of the high and low set point 1 values	0 - 99	0
13	and low set point 1 values	Sets the hysteresis of the high and low set point 1 values	0-99	0
F6	Judgment output timer	Sets the time when the comparator judgment is output at startup	0 - 99 sec.	0 sec.
10	at startup	Sets the time when the comparator judgment is output at startup	0 - 99 sec.	o sec.
F7	Minimum revolution	 Sets the revolution speed to be displayed as zero	000000 - 999999	0
1	speed	Sets the revolution speed to be displayed as zero	000000 333333	0
Eo	Frequency of the moving	Used when variation of the revolution speed is large and a stable	0(disabled)/1(3 times)/2(10 times)	0(disabled)
[0	average	display cannot be attained	o(uisableu)/ 1(3 tiffles)/2(10 tiffles)	o(uisabled)
F9	Pre-arithmetic function	Promptly performs the deceleration display when the signal is lost	0(disabled)/1(enabled)	0(disabled)

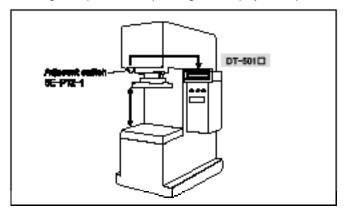
^{*} For the description of functions, refer to page 21.

Note) When the input signal stops in the elapsed timecounter mode, the display will overflow after the specified time set with the auto zero function. $The overflow \ display "------" does not mean there is a malfunction. When the input signal is within the display range, the display returns to normal.$

^{*}If you enter a value outside the setting range, all the input values will blink, which indicates the setting is disabled. When this occurs, you cannot switch to other displays until you enter a value within the setting range.

Set each setting item for mode and parameter according to the following procedures. (For the setting method of functions, refer to pages 16 and 17.)

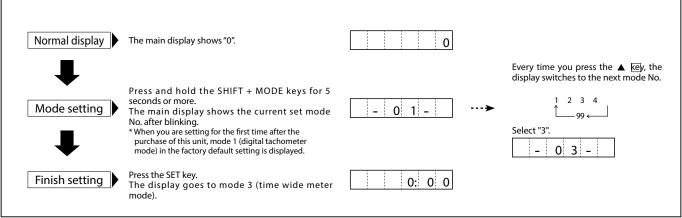
Setting example (for the operating time display of the press machine)



As in the figure on the left, when the press machine finishes operation and returns to the upper edge, the adjacent switch is activated. To display the operating time of the press machine (when the proximity switch is turned off)

Setting method

- (1) Mode
- Set mode 3 (Time Width Meter Mode).



Note) If you change the mode settings, each parameter, function, and high and low set point 1 setting value will return to the factory default setting value.

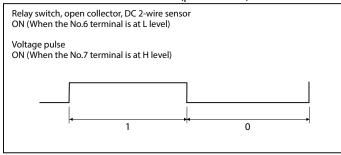
(2) Parameter

• Parameter setting items in mode 3 (Time Width Meter Mode) and numerical values to be set according to the above example.

No.	Setting item	Setting range	Default setting value		Numerical value to be set according to the above example		
INO.	Setting item	Setting range	Display	Description	Description Numerical value to be set according to the above example		
	Switch between Hour:Minute: Second and 1/100 Second system	0:00:00/0:00	0:00	1/100 sec.	0:00	Select the 1/100 second display based on the operating time of the press machine.	
P2	Measurement section	0(OFF)/1(ON)	_ 1_	ON	0	Select "0" because the adjacent switch of the open collector is OFF.	
Р3	Auto zero time	0.1 - 3600 sec.	_3600.0	3600 sec.	60.0 sec.	Set "60.0" because there is no time setting longer than 1 minute.	
P4	Input filter	10/0.02kHz	_ 10_	10kHz	10kHz	Measure using the default setting value as no special instruction is provided.	

^{*} For the description about the parameter functions, refer to page 20.

About the measurement section (parameter 2)



• Start setting according to the setting example on the previous page.

Normal display	The main display shows "0:00".	0: 0 0	
To the parameter settings	Press and hold the SHIFT + PARA keys for 5 seconds or more to switch to the param- eter setting mode.	0 3 - P 0 1	
Parameter 1 setting	Press the ENT key and start setting parameters. (The main display shows the current set numerical value of each parameter.) Every time you press the ▲ key, the display switches to the next	0: 0 0>	The numerical value does not need to be changed and you can proceed to the next step by pressing the ENT key. (Use the A key to change the numerical value.)
Parameter 2 setting	parameter.	1	Every time you press the A key, the display switches as below. O 1 Select "0" and use the ENT key to finish setting.
Parameter 3 setting		3 6 0 0. 0>	Use the ▶ key to move to another digit Use the ▲ key to change the numerical value 0 0 6 0. 0 to "60.0". Use the ENT key to finish setting.
Parameter 4 setting		10>	The numerical value does not need to be changed and you can proceed to the next step by pressing the ENT key. (Use the ▲ key to change the numerical value.)
Finish setting	Press the SET key. The display goes to mode 3 (time wide meter mode).	0: 0 0	

(3) Function (For the setting method, refer to pages 16 and 17.) Function setting item in mode 3 (Time Width Meter Mode)

No.	Setting item	Description	Input range	Default setting
F1	High got point 1 value	Sets the high set point 1 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
гі	High set point 1 value	Sets the high set point 1 value (Second display system)	0:00 - 999:99	0:00
F2	I	Sets the low set point 1 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
F2	Low set point 1 value	Sets the low set point 1 value (Second display system)	0:00 - 999:99	0:00
F2	High act a sint 2 miles	Sets the high set point 2 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
F3	High set point 2 value	Sets the high set point 2 value (Second display system)	0:00 - 999:99	0:00
Ε4	Louiset maint 2 value	Sets the low set point 2 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
Г4	Low set point 2 value	Sets the low set point 2 value (Second display system)	0:00 - 999:99	0:00
F5	Hysteresis of the high and low set point 1 values	Sets the hysteresis of the high and low set point 1 values	0 - 99	0
F6	Judgment output timer at startup	Sets the time when the comparator judgment is output at startup	0 - 99 sec.	0 sec.

 $[\]ensuremath{^*}$ For the description of functions, refer to pages 21 and 22.

^{*}If you enter a value outside the setting range, all the input values will blink, which indicates the setting is disabled.

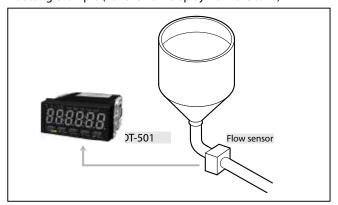
When this occurs, you cannot switch to other displays until you enter a value within the setting range.

16. Setting Method When You Select Mode 4 (Flowmeter Mode) for Measurement

Flowmeter mode

Set each setting item for mode and parameter according to the following procedures. (For the setting method of functions, refer to pages 16 and 17.)

Setting example (For the flow display from the tank)



To display the flow (ℓ /min) in DT-501 under the following conditions when the flowmeter for which the number of blades is unknown as in the figure on the left:

[Conditions]

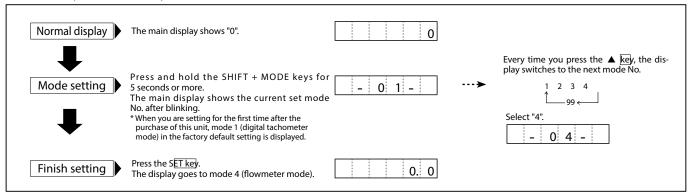
Number of blades: Unknown

Output of the flow sensor: 2.5cc/p *p: Pulse

Setting method

(1) Mode

• Set mode 4 (flowmeter mode).



Note) If you change the mode settings, each parameter, function, and high and low set point 1 setting value will return to the factory default setting value.

(2) Parameter

• Parameter setting items in mode 4 (flowmeter mode) and numerical values to be set according to the above example.

No.	Setting item	Setting range	Default setting value		Numerical value to be set according to the above example	
NO.	Setting item	Setting range	Display	/ Description		Numerical value to be set according to the above example
P1	Number of blades per revolution	1 - 99	01	1	1	Enter the number of blades of the flowmeter. If it is unknown, enter "1".
P2	Capacity per sensor blade (cc, ℓ, etc.)	0.0001 - 99999	_0001.0	1.0	2.5cc/p	Enter the capacity per blade that the sensor can read.
P3	Scaling	0.00000 - 999999	00001.0	1	0.06	Refer to "About scaling" below.
P4	Decimal point display	0.00000 - 00000.0	0.0000.0	Displays to one decimal place	0.0000	Displays to one decimal place.
P5	Display cycle	0.2/0.5/1.0/2.0/ 5.0/10/15/30/60 sec.	_1.0_	1 sec.	1 sec.	Measure using the default setting value as no special instruction is provided.
P6	Auto zero time	0.1 - 150 sec.	006.0	6 sec.	6 sec.	Measure using the default setting value as no special instruction is provided.
P7	Input filter	10/30/100/0.02kHz	_ 10_	10kHz	10kHz	Measure using the default setting value as no special instruction is provided.

^{*} For the description about the parameter functions, refer to page 20.

Mode 4 (flowmeter mode) Display value calculation equation

Mode 4 Display value calculation					
External input pulse	External input pulse (Hz) A				
	P1 Number of blades per revolution	В			
Parameter setting	P2 Capacity per sensor blade	C			
Parameter setting	P3 Scaling	D			
	P4 Decimal point display	E			
Equation	(A * B) * C * D				

About scaling (parameter 3)

Assuming the flow per second to be represented in the parameter 2 flow unit (cc in the example) is a (cc/s), parameter 3 will be coefficient value when a multiplier is used to change the unit of a (cc/s) for display.

(1) To display the value as in the original unit (cc/s) a (cc/s) * 1 , a (cc/s)

Parameter 3

(2) To display the value in the unit (ℓ /min) as in the above setting a (cc/s) * 60 ÷ 1000 A (ℓ /min)

Parameter 3

* *60 : Multiply it by 60 as it is the flow per minute. ÷1000 : Divide the value by 1000 as parameter is set in the unit of "cc".

• Start setting according to the setting example on the previous page.

Normal display	• The main display shows "0:00".	0. 0		
To the parameter settings	Press and hold the SHIFT + PARA keys for 5 seconds or more to switch to the param- eter setting mode.	0 4 - P 0 1		
Parameter 1 setting	Press the ENT key and start setting parameters. (The main display shows the current set numerical value of each parameter.) Every time you press the key, the display switches to the next parameter.	01>	The numerical value does not need to be changed and you can proceed to the next step by pressing the ENT key. (Use the A key to change the numerical value.)	01
Parameter 2 setting	,	0 0 0 1. 0>	Use the ▶ key to move to another digit Use the ▲ key to change the numerical value to "2.5". Use the ENT key to finish setting.	0 0 0 2. 5
Parameter 3 setting		0 0 0 0 1. 0>	Use the ▶ key to move to another digit Use the ▲ key to change the numerical value to "0.06". Use the ENT key to finish setting. Use the ▶ key to select the decimal point, and use the ▲ key to change its position.	0 0 0 0. 0 6
Parameter 4 setting		0 0 0 0 0.0>	The numerical value does not need to be changed and you can proceed to the next step by pressing the ENT key. (Use the key to change the numerical value.)	0 0 0 0 0.0
Parameter 5 setting	•	1.0	The numerical value does not need to be changed and you can proceed to the next step by pressing the ENT key. (Use the key to change the numerical value.)	1.0_
Parameter 6 setting	•	0 0 6. 0>	The numerical value does not need to be changed, and go to next step. (Use the ▶ key to move to another digit) (Use the ▲ key to change the numerical value.)	0 0 6. 0
Parameter 7 setting	•	1 0>	The numerical value does not need to be changed and you can proceed to the next step by pressing the ENT key. (Use the key to change the numerical value.)	1 0_
Finish setting	Press the SET key. The display goes to mode 4 (flowmeter mode).	0. 0		

(3) Function (For the setting method, refer to pages 16 and 17.)

• Function setting item in mode 4 (flowmeter mode)

No.	Setting item	Description	Input range	Default setting
F1	High set point 1 value	Sets the high set point 1 value	000000 - 999999	0
F2	Low set point 1 value	Sets the high set point 1 value	000000 - 999999	0
F3	High set point 2 value	Sets the high set point 2 value	000000 - 999999	0
F4	Low set point 2 value	Sets the low set point 2 value	000000 - 999999	0
	Hysteresis of the high and low set point 1 values	Sets the hysteresis of the high and low set point 1 values	0 - 99	0
1 F6	Judgment output timer at startup	Sets the time when the comparator judgment is output at startup	0 - 99 sec.	0 sec.
F7	Minimum flow(display value)	Sets the revolution speed to be displayed as zero	000000 - 999999	0
1 F8		Used when variation of the revolution speed is large and a stable display cannot be attained	0(disabled)/1(3 times)/2(10 times)	0(disabled)
F9	Pre-arithmetic function	Promptly performs the deceleration display when the signal is lost	0(disabled)/1(enabled)	0(disabled)

^{*} For the description of functions, refer to page 21.

^{*}If you enter a value outside the setting range, all the input values will blink, which indicates the setting is disabled.

When this occurs, you cannot switch to other displays until you enter a value within the setting range.

17. Setting Method of Functions (Excluding in the Test Mode, Common in Each Mode)

The setting method of the functions is common in each mode excluding the test mode. For the lists of functions in each mode, refer to page 21.

• Function setting item <in mode 1 (digital tachometer mode)>

No.	Setting item	Setting range	Default setting		Function description
INO.	Setting item	Setting range	Display	Description	Function description
F1	High set point 1 value*	000000 - 999999	000000	0	Sets the high set point 1 value. The decimal point is not displayed.
F2	Low set point 1 value*	000000 - 999999	000000	0	Sets the low set point 1 value. The decimal point is not displayed.
F3	High set point 2 value*	000000 - 999999	000000	0	Sets the high set point 2 value. The decimal point is not displayed.
F4	Low set point 2 value*	000000 - 999999	000000	0	Sets the low set point 2 value. The decimal point is not displayed.
1 1-5	Hysteresis of the high and low set point 1 values	0 - 99	00		Sets the hysteresis of the high and low set point 1 values. Used when the revolution variation is large. (For details, refer to "Comparator Function" on page 17.)
F6	Judgment output timer at startup	0 - 99 sec.	00	0 sec.	Sets the time when the comparator judgment is output at startup
F7	Minimum revolution speed	000000 - 999999	000000	0	Sets the revolution speed to be displayed as zero
F8	Frequency of the moving average	0(disabled)/1(3 times)/2(10 times)	_ 0 _	()(disabled)	Used when variation of the revolution speed is large and a stable display cannot be attained
F9	Pre-arithmetic function	0(disabled)/1(enabled)	_ 0 _	0(disabled)	Promptly performs the deceleration display when the signal is lost

^{*}For the settings of the high set point 1 and 2 values, as well as the low set point 1 and 2 values, refer to "Comparator Function" on page 17.

• Setting method <in mode 1 (digital tachometer mode)>
For the setting methods in other modes than mode 1 (digital tachometer mode), also refer to the description below.

Normal display	The main display shows "0".	0	
To the function settings	Press the SHIFT + FUNC keys for 5 seconds or more to switch to the parameter setting mode.	0 1 - F 0 1	
Function 1 setting Setting example: 1000	Press the ENT key and start setting functions. Every time you press the ▲ key, the display switches to the next parameter.	0 1 - F 0 1 ····>	Use the ▶ key to move to another digit Use the ▲ key to change the numerical value to "1000". Use the ENT key to finish setting.
Function 2 setting Setting example: 500		0 0 0 0 0 0>	Use the ▶ key to move to another digit Use the ▲ key to change the numerical value 0 0 0 5 0 0 to "500". Use the ENT key to finish setting.
Function 3 setting Setting example: 1200		0 0 0 0 0 0>	Use the ▶key to move to another digit Use the ▲key to change the numerical value to "1200". Use the ENT key to finish setting.
Function 4 setting Setting example: 300		0 0 0 0 0 0>	Use the ▶ key to move to another digit Use the ▲ key to change the numerical value to "300". Use the ENT key to finish setting.
Function 5 setting Setting example: 20		0 _0>	Use the ▶ key to move to another digit Use the ▲ key to change the numerical value to "20". Use the ENT key to finish setting.
Function 6 setting Setting example: 3		00>	Use the ▶ key to move to another digit Use the ▲ key to change the numerical value 10 0 3 Use the ENT key to finish setting.
Function 7 setting Setting example: 100		0 0 0 0 0 0>	Use the ▶ key to move to another digit Use the ▲ key to change the numerical value to "100". Use the ENT key to finish setting.

Continued from previous page

Function 8 setting Setting example: 1	Every time you press the ▲ key, the display switches to the next function. Press the ENT key and start setting functions.	0 Every time you press the ▲ key, the display switches as below. Use the ENT key to finish setting.	11
Function 9 setting Setting example:1		0 Every time you press the ▲ key, the display switches as below. Use the ENT key to finish setting.	11
Finish setting	Press the SET key. The display goes to mode 1 (digital tachometer mode).	0	

18. Comparator Function

• Keys to be used for the high and low set point 1 value settings and their applications



The	The corresponding lamp lights up according to the judgment result.				
Name Function					
LL lamp Lights up when the low set point 2 is judged.					
L lamp Lights up when the low set point 1 is		Lights up when the low set point 1 is judged.			
H lamp Lights up when the high set point 1 is judged.		Lights up when the high set point 1 is judged.			
HH lamp Lights up when the high set point 2 is judged.					

Description

Judgment conditions

Low set point 1 value Measurement value High set point 1 value AND Low set	
point 2 value Measurement value High set point 2 value	GO judgment
When either the high and low set point 1 value judgment or the high and low set	GO Judgillent
point 2 value judgment is invalid, and the other is within the setting range	
Measurement value High set point 2 value	HH judgment
Measurement value High set point 1 value	H judgment
Measurement value Low set point 2 value	LL judgment
Measurement value Low set point 1 value	L judgment

Set the high set point 1, low set point 1, high set point 2, and low set point 2 values using the function items F01 to F04. Execute the judgment in the all measurement mode.

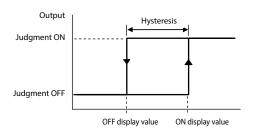
The high and low set point 2 value judgment, as well as the high and low set point 1 value judgment, is executed independently. When both the high set point 2 and low set point 2 values are "0", the high and low set point 2 value judgment is not executed. When both the high set point 1 and low set point 1 values are "0", the high and low set point 1 value judgment is not executed. When both the high set point 2 and low set point 2 values, as well as the high set point 1 and low set point 1 values are "0", no

judgment is executed.

About hysteresis

When hysteresis is set in function F5, provide hysteresis between the judgment ON and OFF.

The hysteresis setting value is common to the high set point 1, low set point 1, high set point 2, and low set point 2 value judgment.



Conditions under the high set point 1 and 2 value judgment

Judgment OFF > ON	Measurement value	Judgment value
Judgment ON > OFF	Measurement value	Judgment value - Hysteresis value

Conditions under the low set point 1 and 2 value judgment

Judgment OFF > ON	Measurement value	Judgment value
Judgment ON > OFF	Measurement value	Judgment value + Hysteresis value

^{*} If you enter a value outside the setting range, all the input values will blink, which indicates the setting is disabled.

When you press any of the numerical input key, the numerical value before entry is displayed, and you can redo the setting.

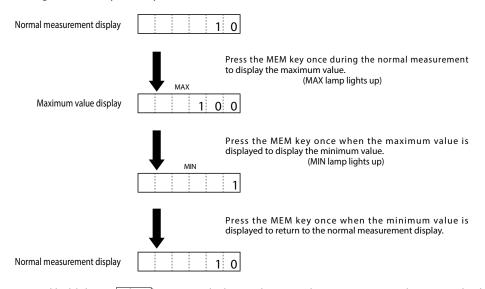
^{*} When the relationship among the setting values of F1 to F4 is not appropriate, "EE-4" is displayed before finishing the function setting by pressing the SET key. For details, refer to page 19.

19. Memory Function

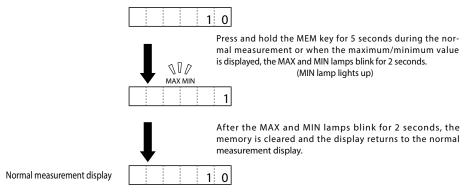
· Key to be used for the memory function and display



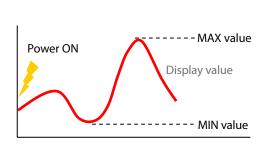
- During measurement, the maximum display value (MAX value) and minimum display value (MIN value) per display
 update cycle is always maintained.
- · Pressing the MEM key allows you to check the maximum and minimum values maintained during the measurement.

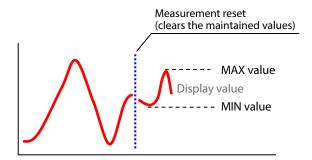


• Press and hold the MEM key for 5 seconds during the normal measurement and memory display Clears the maintained MAX and MIN values.

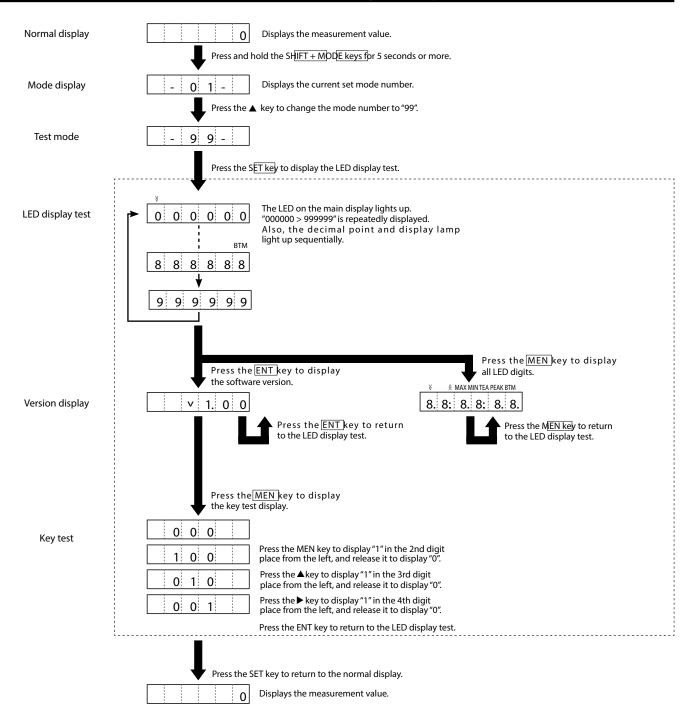


• As in the figure below, the maintained values are cleared when the measurement is reset (when the mode and setting value are changed, and the power is turned ON).





20. Test Mode (Function to Check if the Unit is Operating Normally)



21. Error Display

When an error occurs during operation, the following error codes are displayed. Take appropriate countermeasures based on the displayed code.

	Display	Description	Countermeasure
1		Mode 1, 4: Displayed when the display is overflowed (the display value exceeds the available number of display digits). Mode 2, 3: Displayed when the auto zero function is executed, or the input is less than the minimum revolution speed.	When the input signal becomes within the measurement range (available number of display digits), the measurement value is displayed.
2	E E - 1	Displayed when the input pulse width is 10ms or less in mode 3 (time wide meter mode).	Change the input pulse width to within the measurement range.
3	E E - 2	Displayed when the value is outside the teaching function range (when the input revolution speed is 99,999 or more). *For details, refer to page 7 (detailed teaching function).	Decrease the input revolution speed and execute the teaching function.
4	E E - 3	Displayed when an internal memory error occurs.	Press the ENT (MODE) key to release the error. Note that the setting values of modes, parameters, and functions are initialized.
5	E E - 4	Displayed when the setting value F01 is less than F02, or F03 is less than F04 in the function setting mode.	After the error code is displayed for 2 seconds, the display returns to the previous status before EE-4 is displayed. Change the settings.

22. Parameter List

The following parameters can be set in each mode.

Parameters in mode 1 (Digital Tachometer Mode)

No.	Setting item	Description	Input range	Default value
P1	Pulse count per revolution	Enter the pulse count per revolution for the rotary encoder, etc. 1 - 9999 P/r		1P/r
P2	Setting revolution speed (detection section)	Revolution speed in the detection section 1 - 99999rpm		1000rpm
P3	Value to be displayed (with decimal point)	' / IN 00001 = 000000rpm		1000rpm
P4	Display cycle	Sets the display update cycle	0.2/0.5/1.0/2.0/5.0/10/15/30/60 sec.	1.0
P5	Sets the time from when the input pulse is gone to when the display becomes "0".		0.1 - 150 sec.	6.0 sec.
P6	Input filter*2	Selects a minimum frequency that is larger than the maximum frequency of the input signal. 0.02kHz for the contact input	10/30/100/0.02kHz	10kHz

Parameters in mode 2 (Elapsed Timecounter Mode)

No.	Setting item	Description	Input range	Default value	
P1	Pulse count per revolution	Enter the pulse count per revolution for the rotary encoder, etc.	1 - 9999 P/r	1P/r	
P2	Setting revolution speed (detection section)	Revolution speed in the detection section	1 - 99999rpm	1000rpm	
P3	Value to be displayed (Hour:Minute:Second display system)	Actual value to be displayed on the panel in the above	0:00:01 - 9:59:59	10:00 (second display	
	Value to be displayed (second display system)	revolution speed	0:01 - 999:99	system)	
P4	Display cycle	Sets the display update cycle	0.2/0.5/1.0/2.0/5.0/10/15/30/60 sec.	1 sec.	
P5	Auto zero time ^{*1}	Sets the time from when the input pulse is gone to when the display becomes "0".	0.1 - 150 sec.	6 sec.	
P6	Solocts a minimum frequency that is larger than the maximum		10/30/100/0.02kHz	10kHz	

Parameters in mode 3 (Time width meter Mode)

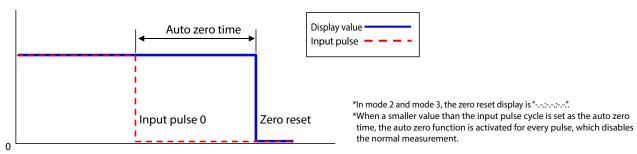
	•	•		
No.	Setting item	j i j		Default value
P1	Hour/minute/second and 1/100 second display systems	Hour/minute/second and 1/100 second display systems Selects the time display method. 0:00:00(hour:minute:second display system) / 0:00(1/100 second display system)		1/100 second display system
P2			0(when OFF)/1(when ON)	1 ON
P3	Auto zero time ^{*1} Sets the time from when the input pulse is gone to when the display becomes "0".			3600 sec.
P4	Input filter*2	Selects a minimum frequency that is larger than the maximum frequency of the input signal.		10kHz

Parameters in mode 4 (Flowmeter Mode)

No.	Setting item	Description	Input range	Default value
P1	Number of blades per revolution	Sets the number of blades per revolution	1 - 99 (1 when the number is unknown)	1
P2	Capacity per sensor blade (cc, ℓ , etc.)	Enter the capacity per blade that the sensor can read.	0.0001 - 99999	1.0
P3	Scaling	Unit coefficient value 0.00000 - 999999		1
P4	Decimal point display	Designates the decimal point position	0.00000 - 00000.0	0.0000
P5	Display cycle	Sets the display update cycle	0.2/0.5/1.0/2.0/5.0/10/15/30/60 sec.	1 sec.
P6	Sets the time from when the input pulse is gone to when the display becomes "0". Sets the time from when the input pulse is gone to when the display becomes "0".		0.1 - 150 sec.	6 sec.
P7	Selects a minimum frequency that is larger than the maximum frequency of the input signal. 0.02kHz for the contact input			10kHz

*1 About the auto zero time

When the input pulse becomes 0Hz during the measurement, and the auto zero time is elapsed, the display is reset to zero.



*2 Input filter

Set the input filter with the larger value than the input signal frequency.

Example) When the 15kHz signal is input, set the 30kHz filter.

Note) When the duty of the input signal (proportion of the ON time in one cycle) is low, the signal may be attenuated and the pulse may not be received normally even if you set the filter with a larger value than the input frequency. When this occurs, set the filter with an even larger value.

23. Function List

The following functions can be set in each mode.

Function in mode 1 (Digital Tachometer Mode)

No.	Setting item	Description	Input range	Default value
F1	High set point 1 value*1	Sets the high set point 1 value	000000 - 999999	0
F2	Low set point 1 value*1	Sets the low set point 1 value	000000 - 999999	0
F3	High set point 2 value*1	Sets the high set point 2 value	000000 - 999999	0
F4	Low set point 2 value*1	Sets the low set point 2 value	ts the low set point 2 value 000000 - 999999	
F5	Hysteresis of the high and low set point 1 values*1	Sets the hysteresis of the high and low set point 1 values 0 - 99		0
F6	Judgment output timer at startup*2	Sets the time when the comparator judgment is output at startup 0 - 99 sec.		0 sec.
F7	Minimum revolution speed	Sets the revolution speed to be displayed as zero	000000 - 999999	0
1 F8	requency of the moving Used when variation of the revolution speed is large and a stable display cannot be attained 0(disabled)/1(3 times)/2(10 times)		0(disabled)	
F9	Pre-arithmetic function	Promptly performs the deceleration display when the signal is lost	0(disabled)/1(enabled)	0(disabled)

Function setting item in mode 2 (Elapsed Timecounter Mode)

No.	Setting item	Description	Input range	Default value
F1	High set point 1 value*1	Sets the high set point 1 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
F1	High set point i value	Sets the high set point 1 value (Second display system)	0:00 - 999:99	0:00
F2	Low set point 1 value*1	Sets the low set point 1 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
FZ	Low set point 1 value	Sets the low set point 1 value (Second display system)	0:00 - 999:99	0:00
F3	High set point 2 value*1	Sets the high set point 2 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
гэ	Inigit set point 2 value	Sets the high set point 2 value (Second display system)	0:00 - 999:99	0:00
F4	Low set point 2 value*1	Sets the low set point 2 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
Г4		Sets the low set point 2 value (Second display system)	0:00 - 999:99	0:00
	Hysteresis of the high and low set point 1 values*1	Sets the hysteresis of the high and low set point 1 values	0 - 99	0
F6	Judgment output timer at startup*2	Sets the time when the comparator judgment is output at startup	0 - 99 sec.	0 sec.
F7	Minimum revolution speed	Sets the revolution speed to be displayed as zero	000000 - 999999	0
F8	Frequency of the moving	Used when variation of the revolution speed is large and a stable	0(disabled)/1(3 times)/2(10 times)	0(disabled)
1.0	average	display cannot be attained	o(uisableu)/ 1(3 times)/2(10 times)	o(uisabled)
F9	Pre-arithmetic function	Promptly performs the deceleration display when the signal is lost	0(disabled)/1(enabled)	0(disabled)

Function setting item in mode 3 (Time width meter Mode)

No.	Setting item	Description	Input range	Default value
F1	High set point 1 value*1	Sets the high set point 1 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
FI	High set point i value	Sets the high set point 1 value (Second display system)	0:00 - 999:99	0:00
F2	Low set point 1 value*1	Sets the low set point 1 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
FZ.	Low set point 1 value	Sets the low set point 1 value (Second display system)	0:00 - 999:99	0:00
F3	High set point 2 value*1	Sets the high set point 2 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
гэ		Sets the high set point 2 value (Second display system)	0:00 - 999:99	0:00
F4	Low set point 2 value*1	Sets the low set point 2 value (Hour:Minute:Second display system)	0:00:00 - 9:59:59	Second display system
Г4		Sets the low set point 2 value (Second display system)	0:00 - 999:99	0:00
F5	Hysteresis of the high and	Sets the hysteresis of the high and low set point 1 values	0 - 99	0
FD	low set point 1 values*1	sets the hysteresis of the high and low set point. I values	0 - 99	0
F6	Judgment output timer	Sets the time when the comparator judgment is output at startup	0 - 99 sec.	0 sec.
	at startup*2	Sets the time when the comparator juagment is output at startup	0 33 366.	0 300.

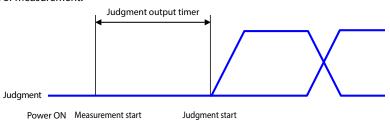
Function in mode 4 (Flowmeter Mode)

No.	Setting item	Description	Input range	Default value
F1	High set point 1 value*1	sets the high set point 1 value 000000 - 999999		0
F2	Low set point 1 value*1	Sets the low set point 1 value	000000 - 999999	0
F3	High set point 2 value*1	Sets the high set point 2 value	000000 - 999999	0
F4	Low set point 2 value*1	Sets the low set point 2 value	000000 - 999999	0
	Hysteresis of the high and low set point 1 values 0 - 99		0	
F6	Judgment output timer at startup*2	Sets the time when the comparator judgment is output at startup	at startup 0 - 99 sec.	
F7	Minimum flow (display value)	Sets the revolution speed to be displayed as zero	000000 - 999999	0
F8	Frequency of the moving average	Used when variation of the revolution speed is large and a stable display cannot be attained	0(disabled)/1(3 times)/2(10 times)	0(disabled)
F9	Pre-arithmetic function	Promptly performs the deceleration display when the signal is lost	0(disabled)/1(enabled)	0(disabled)

*1 For details about the high set point 1 and 2 values, as well as the low set point 1 and 2 values, refer to "Comparator Function" on page 17.

*2 About the judgment output timer at startup

When you set the value larger than 1 in the function item "F6 Judgment output timer at startup", the judgment output timer function can be used. After the power is turned on, judgment starts when the judgment output timer setting time has elapsed after the start of measurement.



*3 About the minimum revolution speed (minimum flow)

When you set a value larger than 1 in the function item "F7 Minimum revolution speed (minimum flow)", the following functions can be used.

In mode 1 and mode 2, the display value is "0" when the measurement revolution speed becomes less than the minimum revolution speed(In mode 2, the display shows "-.-.-.").

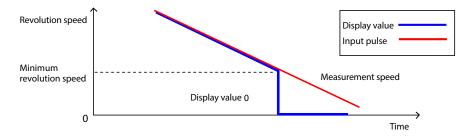
In mode 4, the display value is "0" when the measurement display value becomes less than the minimum flow.

Mode 1: Judgment condition: (Input frequency/P1 setting value) ≠60 Minimum revolution speed Display value = "0"

Mode 2: Judgment condition: (Input frequency/P1 setting value)*60 Minimum revolution speed Display value = "------."

Mode 3: No judgment

Mode 4: Judgment condition: Display value < Minimum flow Display value = "0"

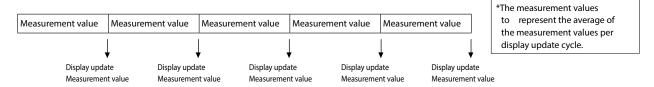


*4 About the frequency of the moving average

When you select values other than "0" in the function item "F8 Frequency of moving average", the frequency of the moving average function can be used.

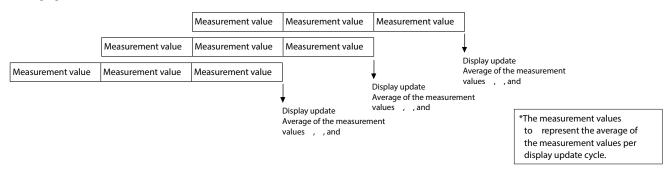
Displays the measurement value per display cycle averaged by the frequency of the moving average.

When the moving average function is not set (F8 setting value "0")



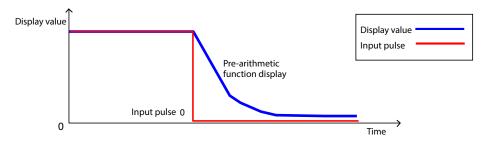
When the moving average function is set (F8 setting value "1", "2")

Displays the measurement value per display cycle averaged by the frequency of the moving average. The figure below shows the relationship between the display update in the F8 setting "0" (moving average: 3 times) and averaging.



*5 About the pre-arithmetic function

When you select "1" in the function item "F9 Pre-arithmetic function", the pre-arithmetic function can be used. Promptly performs the deceleration display when the input signal is lost.



When the auto zero function is activated, the display becomes "0" ("-----" in mode 2 and mode 3).

24. Option -FVT/-FVC

When equipped with -FVT/-FVC option, analog signal output (voltage/current) is available according to the displayed data.

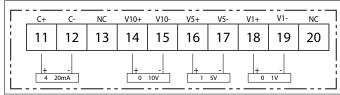
1. Specifications for -FVT/-FVC Option

Model	-FVT/-FVC		
	Current output	4 20mA	
Output		0 10V	Select one of these
Output	Voltage output	1 5V	four output options
		0 1V	
Load	Output current	below 500Ω	
LOau	Output voltage	above 1kΩ	
C	Meter :PCS-E36LMD		
Connector FVC)*	Attachment: Plug	PCS-E36SF Cover PCS-E36LA	
1 (C)	(Both manufactured	by HONDA TSUSHIN KOGYO CO., LTD.)	

^{*}Cables are to be connected by the user.

2. Connection for -FVT/-FVC Option

-FVT Option (Terminal block)



^{*}Select one out of these output options

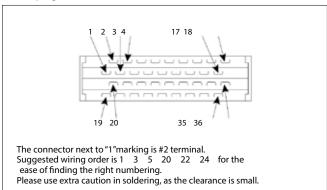
-FVC Option (Connector)

Code	Pin nu	ımber	Code
C+	1	19	C-
4 20mA+	2	20	4 20mA-
NC	3	21	NC
NC	4	22	NC
NC	5	23	NC
NC	6	24	NC
NC	7	25	NC
NC	8	26	NC
V10+	9	27	V10-
0 10V+	10	28	0 10V-
NC	11	29	NC
NC	12	30	NC
V5+	13	31	V5-
1 5V+	14	32	1 5V-
NC	15	33	NC
NC	16	34	NC
V1+	17	35	V1-
0 1V+	18	36	0 1V-

^{*}Select one out of these output options

Connector numbering

(as the plug is viewed from wire connection side)



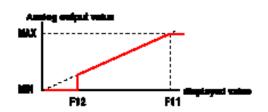
^{*1} and 2 are interconnected to each other. 9-10, 13-14, 17-18, 19-20, 27-28, 31-32, 35-36 are also interconnected respectively.

3. -FVT/-FVC Option Setting

When equipped with -FVT/-FVC option, following setting options are enabled from function setting feature.

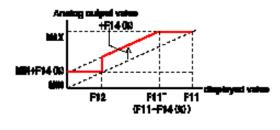
No.	Setting item	Description		Inpu	it range		Default
		Set the displayed value which corresponds to the maximum value of each analog signal.	Mode 1	000000 999999			1000
	Maximum analog	4 20 mA Maximum value 20 mA	Mode 2	Hour:Minute:Second	_0:00:00	_9:59:59	Displayed in Seconds
F11	signal displayed	0 10 V Maximum value 10 V	Wiode 2	Displayed in Seconds	_000:00	_999:99	10:00
	value	1 5V Maximum value 5V	Mode 3	Hour:Minute:Second	_0:00:00	_0:59:59	Displayed in Seconds
		0 1V Maximum value 1V	Mode 3	Displayed in Seconds	_000:00	_999:99	10:00
		o i i inaxiii i i i i i i i i i i i i i i i i i	Mode 4	000000 999999			1000
		Set the displayed value which forces the output of the minimum value of each analog signal.	Mode 1	000000 999999			1000
	Minimum analog signal displayed value		Mode 2	Hour:Minute:Second	_0:00:00	_9:59:59	Displayed in Seconds
F12		signal displayed 0 10 V Minimum value 0 V	Mode 2	Displayed in Seconds	_000:00	_999:99	10:00
		value 1 5 V Minimum value 0 V 1 5 V Minimum value 1 V 0 1 V Minimum value 0 V		Hour:Minute:Second	_0:00:00	_0:59:59	Displayed in Seconds
			Mode 3	Displayed in Seconds	_000:00	_999:99	10:00
		o i v Willimani value o v	Mode 4	000000 999999			1000
F13	Analog signal output timing	Maximum speed when the period is zero.(10ms). When the period is 1, analog signal output is renewed at each display renewal cycle. when the frequency is above 200Hz		(Maximum speed)/ (In sync with display rene	wal)		0 (Maximum speed)
F14	Analog signal output offset	Set the output offset value as the percentage of the output range for each analog signal. 4 20 mA Output range 16mA 0 10 V Output range 10V 1 5 V Output range 4V 0 1 V Output range 1V	100.	0100.0			0

When offset is OFF off set F14 = 0



Condition	Analog output value		
displayed value F11set value	Maximum value 20mA 10V 5V 1V		
F12 displayed value F11 (Maximum value/ F11)× Measured value for analog output			
displayed value F12 set value	Minimum value 4mA 0V 1V 0V		

When offset is ON off set F14 > 0

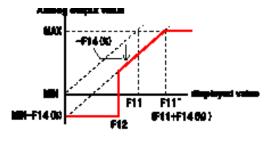


Condition	Analog output value		
displayed value F11′	Maximum value 20mA 10V 5V 1V		
F12 displayed value F11′	(Maximum value/ F11)×Measured value for analog output+		
riz dispiayed value rii	(Offset value)		
displayed value F12 set value	Minimum value 4mA 0V 1V 0V) + (MAX F14())		

F11' is the displayed value when the analog output value, including F14(%) of the output range, is equal to the MAX value.

Example) Assuming the output is 10V, F11= 200, F14 = 10(%), then F11'= 180, therefore the output is 10V when the displayed value is above 180.

When offset is ON off set F14 < 0



Condition	Analog output value		
displayed value F11′	Maximum value 20mA 10V 5V 1V		
F12 displayed value F11'	(Maximum value/ F11)×Measured value for analog output-		
F12 displayed value F11′	(Offset value)		
displayed value F12 set value	Minimum value 4mA 0V 1V 0V) - (Offset value)		

The minimum value for MIN-F14(%) in the diagram above is 0mA, in the case of current output (4 $\,$ 20mA)

Example) Assuming the output is 10V, F11=200, F14=-10(%), then F11'=220, therefore the output is 10V when the displayed value is above 220.

25. Option -BCD

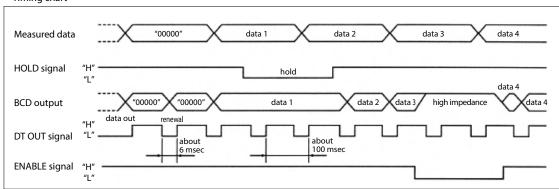
When equipped with -BCD option, Binary Coded Decimal output is possible

1. Specifications for -BCD Option

Model	-BCD			
NPN Open collector output	Output capacity	Output capacity 30VDC 20mA		
	Open collector (NPI	N) input		
Open collector input	LO input	Load capacity: minimum 5mA		
Open collector input	LO Iliput	0 1.5V		
	HI input	Leakage current: maximum 0.1mA		
Data output	6 digits BCD code			
Decimal point output	DP1 4 1 4 digits	DP1 4 1 4 digits after decimal point		
	PLUS	When output data is positive, PLUS turns to LO		
Control output	DT OUT	When DATA OUT is HI, output signal is set		
	OVR	When displayed value overflows, OVR turns to LO		
HOLD		While HOLD is LO, output data does not renew		
Control input ENABLE While ENABLE is LO, output has high impedance				
	Meter :PCS-E36LMD	/ Accessory side: Plug PCS-E36FS Cover PCS-E36LA		
Connector	(Both manufactured	by Honda Tsushin Kogyo Co., Ltd.)		
Positive-logic-negative-logic	available for BCD and	decimal point output (opted at Function 10)		

Cable connection is to be done by users.

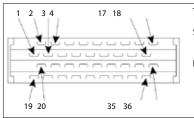
Timing chart



2. Connection for -BCD Option

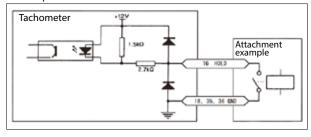
in/out	Code Pin number		Code		in/out		
	×10 ⁰	1	1	19	1	×10 ³	Out put
		2	2	20	2		
	X10-	4	3	21	4		
		8	4	22	8		
		1	5	23	1		
	×10 ¹	2	6	24	2	×10 ⁴	
0	X IU	4	7	25	4		
Out put		8	8	26	8]	
Put	×10 ²	1	9	27	1	-×10 ⁵	
		2	10	28	2		
		4	11	29	4		
		8	12	30	8		
	PLUS		13	31		DP1	
	DT OUT		14	32	DP2		
	OVR		15	33	DP3		
Input	HOLD		16	34	DP4		
Input	ENABLE		17	35	GND		\setminus
	GND		18	36		GND	

Connector numbering (as the plug is viewed from wire connection side)

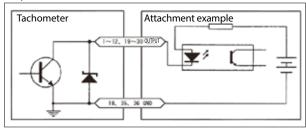


The connector next to "1" marking is #2 terminal. Suggested wiring order is 1 3 5 20 22 24 for the ease of finding the right numbering. Please use extra caution in soldering, as the clearance is small.

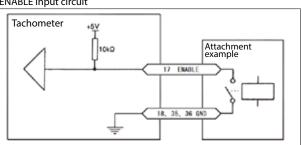
HOLD input circuit



Output circuit



ENABLE input circuit



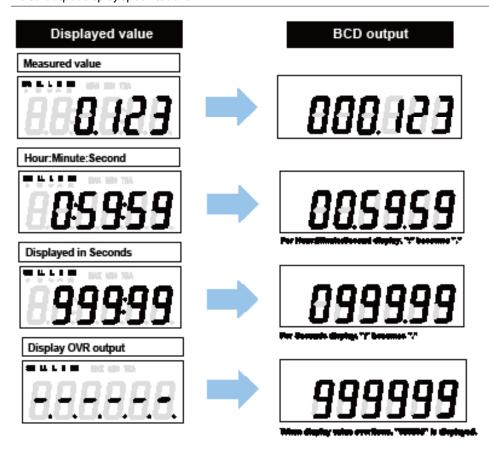
3. -BCD Option Setting

When equipped with -BCD option, following setting options are enabled from function setting feature.

No.	Setting item	Description	Input range	Default
F10	F10 PCD systematic ris	Set as 0 for negative logic, set as 1 for positive logic	_0_ (Negative logic)/	Nogativo logis
F10 BCD output logic	(decimal point output)	_ 1_ (Positive logic)	Negative logic	

F10 sets positive/negative logic for BCD output, Decimal point output, PLUS, OVR. Logic for DT OUT, HOLD, ENABLE signals cannot be set.

BCD output display specifications



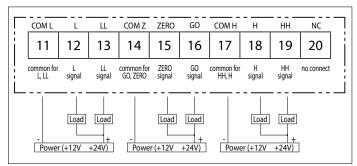
26. Option -TRT

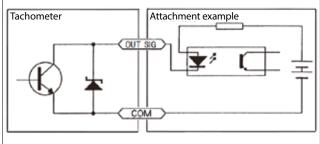
When equipped with -TRT option, comparison result output is possible.(LL,L,GO,H,HH,ZERO)

☑1. -TRT option specifications

Model	-TRT				
Output capacity	30VDC 20mA				
Rsidual voltage	Less than 1.5V				
Output signal	Measured value Low set point 2 value	LL signal is ON			
	Measured value Low set point 1 value	L signal is ON			
	Low set point 1 value Measured value High set point 1 value	GO signal is ON			
	High set point 1 value Measured value	H signal is ON			
	High set point 2 value Measured value	HH signal is ON			
	Measured value = 0	ZERO signal is ON			
Output is insulated from internal circuitry					
Negative logic op	en collector output				

☑2. -TRT option connection





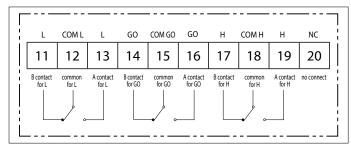
27. Option -CPT

When equipped with -CPT option, comparison result output is possible.(L,GO,H)

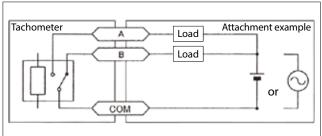
1. -CPT option specifications

Model		-CPT		
Output contact		1C		
Rated load	Resistance load	250VAC 5A 100K operations		
	Resistance load	30VDC 5A 100K operations		
	Induction load	250VAC 2.5A 100K operations		
	cosφ =0.4	30VDC 2.5A 100K operations		
	Measured value Low set point 1 value		L signal is ON	
Output signal	Low set point 1 value Measured value High set point 1 value		GO signal is ON	
	High set point 1 value Measured value		H signal is ON	

2. -CPT option connection



Output circuit



28. DT-501X / DT-501F series model list

This operation manual is applicable to following models.

Model		Onking 1			Outlan 2		
Input spec	AC power type	DC power type	Option 1			Option 2	
	DT-501XA-FVT	DT-501XD-FVT	-FVT	Voltage output		-	
	DT-501XA-FVT-BCD	DT-501XD-FVT-BCD	-FVI		-BCD	BCDoutput	
	DT-501XA-TRT	DT-501XD-TRT	-TRT	Transistor output		-	
	DT-501XA-TRT-FVC	DT-501XD-TRT-FVC			-FVC	Voltage output	
Standard	DT-501XA-TRT-BCD	DT-501XD-TRT-BCD]		-BCD	BCDoutput	
input	DT-501XA-CPT	DT-501XD-CPT				-	
	DT-501XA-CPT-FVC	DT-501XD-CPT-FVC	-CPT	Relay output	-FVC	Voltage output	
	DT-501XA-CPT-BCD	DT-501XD-CPT-BCD			-BCD	BCD output	
	DT-501XA-FVC	DT-501XD-FVC		-	-FVC	Voltage output	
	DT-501XA-BCD	DT-501XD-BCD		-	-BCD	BCD output	
	DT-501FA-FVT		-FVT	Voltage output		-	
	DT-501FA-FVT-BCD		-FV1		-BCD	BCD output	
	DT-501FA-TRT			Transistor output		-	
	DT-501FA-TRT-FVC		-TRT		-FVC	Voltage output	
Differential	DT-501FA-TRT-BCD				-BCD	BCD output	
input	DT-501FA-CPT	_		PT Relay output		-	
	DT-501FA-CPT-FVC				-FVC	Voltage output	
	DT-501FA-CPT-BCD				-BCD	BCD output	
	DT-501FA-FVC			-	-FVC	Voltage output	
	DT-501FA-BCD			- "	-BCD	BCD output	

^{*}For the detail of standard input and differential input, please refer to following pages.

Standard input : P5 Input Specifications
Differential input : P6 Input Specifications