

## Reverse Bender

**3. Place the Copper Pipe**

Rotate the sizing wheel to select a correct notch size, and place the copper pipe into the notch of the sizing wheel. (Incorrectly placed notch will result in failure of the bending)

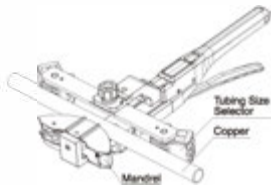


Fig.7

**4. Bend Tube**

Press and release the handle until the desired angle is reached.

Note: The maximum bending angle is 90°

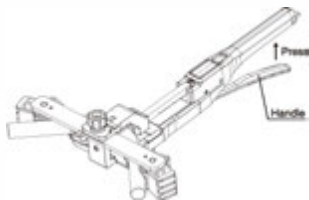


Fig.8

## Reverse Bender

**5. Release Tube**

Place the bender vertically, then, release the handle by pulling handle out to lower the rack.

Wiggle the copper tube to remove.

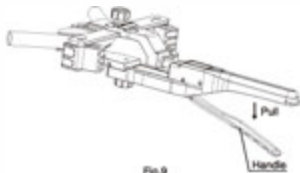


Fig.9

Note: When the handle is stuck, please check if the Rack, Handle, and Drive Pawl are clogged.

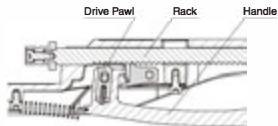


Fig.10

# NTB7

## Tube Bender

### User Manual



Failure to follow warnings could result in death or serious injury.

SAVE THIS MANUAL  
FOR FUTURE REFERENCE.

## Safety Guide

**Warning:** To avoid injury, please read this instruction manual carefully before use.

## Tube Bender Operating Instructions

## 1. Install the Mandrel and Crossbar

Place the crossbar into the corresponding slot in the tube bender, tighten the locking screw. Place the tube bender vertically, then, release the handle by pulling handle out to reset the rack. Insert mandrel into the pushing head.

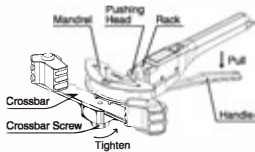


Fig.1

## 2. Place the Copper Pipe

Rotate the sizing wheel to select a correct notch size, and place the copper pipe into the notch of the sizing wheel. (Incorrectly placed notch will result in failure of the bending)

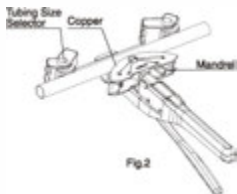


Fig.2

## Tube Bender Operating Instructions

## 3. Bend Tube

Press and release the handle until the desired angle is reached.

Note: The maximum bending angle is 90°



Fig.3

## 4. Release Tube

Place the bender vertically, then, release the handle by pulling handle out to lower the rack.

Wiggle the copper tube to remove.



Fig.4

## Reverse Bender

## 1. Reverse Bending Installation

Insert the Reverse Bending Top Block into the pushing head and tighten the locking screw B, place the Reverse Bending Retaining Block into the corresponding slot and tighten the locking screw C, place the tube bender vertically, then, release the handle by pulling handle out to reset the rack.

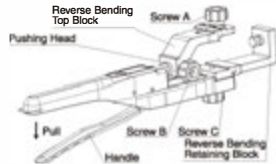


Fig.5

## 2. Install the Mandrel and Crossbar

Place the crossbar and tighten the lock screw A. Insert the mandrel into the base. (note: need to flip the mandrel to the back.)

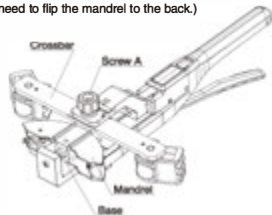


Fig.6